

Chemical Engineering Process Design

"The most complete, up-to-date, problem-solving toolkit for chemical engineers and process designers. Industrial Chemical Process Design, Second Edition provides a step-by-step methodology and 25 downloadable, customizable, needs-specific software applications that offer quick, accurate solutions to complex process design problems. These applications uniquely fill the gaps left by large, very expensive commercial process simulation software packages used to select, size, and design industrial chemical process equipment. Written by a hands-on industry consultant and featuring more than 200 illustrations, this book thoroughly details: Sizing and cost estimating of process unit operation equipment Design and rating of fractionation equipment and three-phase separation equipment Chemical optimization Commercial distillation Packaged plant cost analysis Estimating cost for modular packages Performing operations such as liquid-liquid extraction and gas liquid separation vessel sizing and rating Green engineering New to the Second Edition: Added focus on sustainability with new green engineering coverage: crude oil database; vegetable oils and plant greenhouse production for use in automobile fuels; gasoline and diesel fuel database; greenhouse fuels; water removal treatment in three-phase vessel design New focus on engineering economics Simplified shell/tube design method and improved shell/tube exchanger software improvements Fluid flow coverage includes both single- and two-phase flow and the very desirable addition of complete process engineering of NOx removal and catalytic SCR reactor processes necessary in all electric generator power plants and refinery furnace systems (per mandatory EPA regulations) Coverage of the Fischer-Tropsch process converting natural methane gas to crude oil products, liquids, gasoline, diesel, and jet fuel - all sulfur-free! Includes a plan to decrease reliance on crude oil imports Contains a packaged cost analysis natural gas-to-liquids plant turn-key software program "--

Chemical process design involves the invention or synthesis of a process to transform raw materials into a desired product. Using a minimum of mathematics, this book offers chemical engineers a complete guide to selecting & connecting the steps for a well-designed process. Flowsheet synthesis, the choice of reactor & separator, distillation sequencing, & economic trade-offs are explored in detail. Special emphasis is placed on energy efficiency, waste minimization, & health & safety considerations, with worked examples & case studies presented to illustrate important points.

This text explains the concepts behind process design. It uses a case study approach, guiding readers through realistic design problems, and referring back to these cases at the end of each chapter. Throughout, the author uses shortcut techniques that allow engineers to obtain the whole focus for a design in a very short period (generally less than two days).

Note (Jan. 25, 2015): 1. This book was proofread and updated. A file with major revisions (one page) was prepared. If you bought this book, please send an e-mail to yu.processdesign@gmail.com. Please mention when and where you bought this book. This file will be sent to you free of charge. 2. This book is now available at Amazon Kindle Direct Publishing (KDP): [a better formatted version is provided. 1/25/2015] <http://www.amazon.com/dp/B00CDX0DU4> Anyone who bought a hard copy of this book can have an e-book thru KDP at \$2.99. This book is written for any chemical engineers interested in process design. It is author's hope that this book will help chemical engineering students to learn the basics of process design, and will serve as a reference for experience process engineers. This book has eight chapters. A brief summary of each chapter is listed below: Chapter 1 Process Design: It provides an overview of process design and tasks during each phase of a project. Chapter 2 Pump: Discuss three different types of pump - centrifugal, reciprocating, and rotary pump; their characteristics, and calculations. Chapter 3 Compressor: Discuss four different types of compressor - centrifugal, axial, reciprocating, and rotary compressor; their characteristics, and calculations. Chapter 4 Heat Exchanger: Discuss three different types of heat exchanger - double pipe, shell and tube, and air cooler; their characteristics, and calculations. Chapter 5 Vessel: Discuss basic features of vessel, how to size liquid surge drum, liquid/vapor separator, and liquid/liquid separator. Chapter 6 Line Sizing: Discuss single phase, two-phase, gravity, and slurry flow in a line; how to size a line and calculate line pressure drop. Chapter 7 Control Valve: Discuss two types of control valve - globe and rotary; their basic features and how to size them for vapor or liquid service. Chapter 8 Pressure Relief Device (PRD): Discuss four types of PRD: spring-loaded pressure relief valve (PRV), pilot-operated PRV, rupture disk, and rupture pin PRV; their characteristics, and PRD and its inlet/outlet header sizing (for single/two phase relief). Information in this book is based on current practice, author's experience, author's research, new development, and website information. Readers should gain following skills after reading this book. 1. Know what tasks should be done at different phases of an engineering project. 2. Able to select new centrifugal or reciprocating pump, rate existing one's process capability, or operate it properly. 3. Able to select new centrifugal or reciprocating compressor, rate existing one's process capability, or operate it properly. 4. Able to select a heat exchanger for a process application among double pipe heat exchanger, shell and tube exchanger, or air cooler. 5. Able to size new surge drum, vapor/liquid separator or rate existing one's process capacity. 6. Able to size a line or rate existing line's process capacity for single phase, two phase flow, or gravity flow application. Do line hydraulic analysis. 7. Able to select or size new control valve and rate existing ones' process capacity. 8. Able to select or size new pressure relief device and rate existing ones' process capacity. Notes: 1. A supplement to this book is available now. It has more comments, exercises, and examples for each of the eight chapters. Website links for this supplement are: In USA: <https://wwwcreatespace.com/4123527>; <http://www.amazon.com/dp/1481928325>; In Europe: United Kingdom - <http://www.amazon.co.uk/dp/1481928325>; Germany -<http://www.amazon.de/dp/1481928325>; Spain - <http://www.amazon.es/dp/1481928325>; France - <http://www.amazon.fr/dp/1481928325>; Italy - <http://www.amazon.it/dp/1481928325> 2. This book is updated, since Jan. 2013. An update list for previous version is available. 3. A demonstrative file of this book is available. 4. Request of item 2 and 3, please write an e-mail to frankyu44@gmail.com.

The fourth edition of Ludwig's Applied Process Design for Chemical and Petrochemical Plants, Volume Three is a core reference for chemical, plant, and process engineers and provides an unrivalled reference on methods, process fundamentals, and supporting design data. New to this edition are expanded chapters on heat transfer plus additional chapters focused on the design of shell and tube heat exchangers, double pipe heat exchangers and air coolers. Heat tracer requirements for pipelines and heat loss from insulated pipelines are covered in this new edition, along with batch heating and cooling of process fluids, process integration, and industrial reactors. The book also looks at the troubleshooting of process equipment and corrosion and metallurgy. Assists engineers in rapidly analyzing problems and finding effective design methods and mechanical specifications Definitive guide to the selection and design of various

equipment types, including heat exchanger sizing and compressor sizing, with established design codes Batch heating and cooling of process fluids supported by Excel programs Over the last 20 years, fundamental design concepts and advanced computer modeling have revolutionized process design for chemical engineering. Team work and creative problem solving are still the building blocks of successful design, but new design concepts and novel mathematical programming models based on computer-based tools have taken out much of the guess-work. This book presents the new revolutionary knowledge, taking a systematic approach to design at all levels.

This new edition follows the original format, which combines a detailed case study - the production of phthalic anhydride - with practical advice and comprehensive background information. Guiding the reader through all major aspects of a chemical engineering design, the text includes both the initial technical and economic feasibility study as well as the detailed design stages. Each aspect of the design is illustrated with material from an award-winning student design project. The book embodies the "learning by doing" approach to design. The student is directed to appropriate information sources and is encouraged to make decisions at each stage of the design process rather than simply following a design method. Thoroughly revised, updated, and expanded, the accompanying text includes developments in important areas and many new references.

Applications in Design and Simulation of Sustainable Chemical Processes addresses the challenging applications in designing eco-friendly but efficient chemical processes, including recent advances in chemistry and catalysis that rely on renewable raw materials. Grounded in the fundamental knowledge of chemistry, thermodynamics, chemical reaction engineering and unit operations, this book is an indispensable resource for developing and designing innovating chemical processes by employing computer simulations as an efficient conceptual tool. Targeted to graduate and post graduate students in chemical engineering, as well as to professionals, the book aims to advance their skills in process innovation and conceptual design. The work completes the book Integrated Design and Simulation of Chemical Processes by Elsevier (2014) authored by the same team. Includes comprehensive case studies of innovative processes based on renewable raw materials Outlines Process Systems Engineering approach with emphasis on systematic design methods Employs steady-state and dynamic process simulation as problem analysis and flowsheet creation tool Applies modern concepts, as process integration and intensification, for enhancing the sustainability

Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

This practical how-to-do book deals with the design of sustainable chemical processes by means of systematic methods aided by computer simulation. Ample case studies illustrate generic creative issues, as well as the efficient use of simulation techniques, with each one standing for an important issue taken from practice. The didactic approach guides readers from basic knowledge to mastering complex flow-sheets, starting with chemistry and thermodynamics, via process synthesis, efficient use of energy and waste minimization, right up to plant-wide control and process dynamics. The simulation results are compared with flow-sheets and performance indices of actual industrial licensed processes, while the complete input data for all the case studies is also provided, allowing readers to reproduce the results with their own simulators. For everyone interested in the design of innovative chemical processes.

Upper-level undergraduate text for process design courses in chemical engineering. Introduces students to the technology & terminology they will encounter in industrial practice. Presents short-cut techniques for specifying equipment or isolating important elements of a design project. Emphasizes project definition, flow sheet development & equipment specification. Covers the economics of process design. End-of-chapter exercises guide students through step-by-step solutions of design problems. Includes four case studies from past AIChE competitions.

This book deals with the design and integration of chemical processes, emphasizing the conceptual issues that are fundamental to the creation of the process. Chemical process design requires the selection of a series of processing steps and their integration to form a complete manufacturing system. The text emphasizes both the design and selection of the steps as individual operations and their integration. Also, the process will normally operate as part of an integrated manufacturing site consisting of a number of processes serviced by a common utility system. The design of utility systems has been dealt with in the text so that the interactions between processes and the utility system and interactions between different processes through the utility system can be exploited to maximize the performance of the site as a whole. Chemical processing should form part of a sustainable industrial activity. For chemical processing, this means that processes should use raw materials as efficiently as is economic and practicable, both to prevent the production of waste that can be environmentally harmful and to preserve the reserves of raw materials as much as possible. Processes should use as little energy as economic and practicable, both to prevent the build-up of carbon dioxide in the atmosphere from burning fossil fuels and to preserve reserves of fossil fuels. Water must also be consumed in sustainable quantities that do not cause deterioration in the quality of the water source and the long-term quantity of the reserves. Aqueous and atmospheric emissions must not be environmentally harmful, and solid waste to landfill must be avoided. Finally, all aspects of chemical processing must feature good health and safety practice. It is important for the designer to understand the limitations of the methods used in chemical process design. The best way to understand the limitations is to understand the derivations of the equations used and the assumptions on which the equations are based. Where practical, the derivation of the design equations has been included in the text. The book is intended to provide a practical guide to chemical process design and integration for undergraduate and postgraduate students of chemical engineering, practicing

process designers and chemical engineers and applied chemists working in process development. Examples have been included throughout the text. Most of these examples do not require specialist software and can be performed on spreadsheet software. Finally, a number of exercises have been added at the end of each chapter to allow the reader to practice the calculation procedures.

This 1998 book introduces the basics of engineering design and analysis for beginning chemical engineering undergraduate students.

"The book provides a practical guide to chemical process design and integration for students and practicing process engineers in industry"--

Written by a highly regarded author with industrial and academic experience, this new edition of an established bestselling book provides practical guidance for students, researchers, and those in chemical engineering. The book includes a new section on sustainable energy, with sections on carbon capture and sequestration, as a result of increasing environmental awareness; and a companion website that includes problems, worked solutions, and Excel spreadsheets to enable students to carry out complex calculations.

A comprehensive and example oriented text for the study of chemical process design and simulation Chemical Process Design and Simulation is an accessible guide that offers information on the most important principles of chemical engineering design and includes illustrative examples of their application that uses simulation software. A comprehensive and practical resource, the text uses both Aspen Plus and Aspen Hysys simulation software. The author describes the basic methodologies for computer aided design and offers a description of the basic steps of process simulation in Aspen Plus and Aspen Hysys. The text reviews the design and simulation of individual simple unit operations that includes a mathematical model of each unit operation such as reactors, separators, and heat exchangers. The author also explores the design of new plants and simulation of existing plants where conventional chemicals and material mixtures with measurable compositions are used. In addition, to aid in comprehension, solutions to examples of real problems are included. The final section covers plant design and simulation of processes using nonconventional components. This important resource: Includes information on the application of both the Aspen Plus and Aspen Hysys software that enables a comparison of the two software systems Combines the basic theoretical principles of chemical process and design with real-world examples Covers both processes with conventional organic chemicals and processes with more complex materials such as solids, oil blends, polymers and electrolytes Presents examples that are solved using a new version of Aspen software, ASPEN One 9 Written for students and academics in the field of process design, Chemical Process Design and Simulation is a practical and accessible guide to the chemical process design and simulation using proven software.

Development of a new chemical plant or process from concept evaluation to profitable reality is often an enormously complex problem. Generally, a plant-design project moves to completion through a series of stages which may include inception, preliminary evaluation of economics and market, data development for a final design, final economic evaluation, detailed engineering design, procurement, erection, startup, and production. The general term plant design includes all of the engineering aspects involved in the development of either a new, modified, or expanded industrial plant. In this context, individuals involved in such work will be making economic evaluations of new processes, designing individual pieces of equipment for the proposed new ventures, or developing a plant layout for coordination of the overall operation. Because of the many design duties encountered, the engineer involved is many times referred to as a design engineer. If the latter specializes in the economic aspects of the design, the individual may be referred to as a cost engineer. On the other hand, if he or she emphasizes the actual design of the equipment and facilities necessary for carrying out the process, the individual may be referred to as a process design engineer. The material presented in this book is intended to aid the latter in developing rapid chemical designs without becoming unduly involved in the often complicated theoretical underpinnings of these useful notes, charts, tables, and equations.

Process Equipment and Plant Design: Principles and Practices takes a holistic approach towards process design in the chemical engineering industry, dealing with the design of individual process equipment and its configuration as a complete functional system. Chapters cover typical heat and mass transfer systems and equipment included in a chemical engineering curriculum, such as heat exchangers, heat exchanger networks, evaporators, distillation, absorption, adsorption, reactors and more. The authors expand on additional topics such as industrial cooling systems, extraction, and topics on process utilities, piping and hydraulics, including instrumentation and safety basics that supplement the equipment design procedure and help to arrive at a complete plant design. The chapters are arranged in sections pertaining to heat and mass transfer processes, reacting systems, plant hydraulics and process vessels, plant auxiliaries, and engineered safety as well as a separate chapter showcasing examples of process design in complete plants. This comprehensive reference bridges the gap between industry and academia, while exploring best practices in design, including relevant theories in process design making this a valuable primer for fresh graduates and professionals working on design projects in the industry. Serves as a consolidated resource for process and plant design, including process utilities and engineered safety Bridges the gap between industry and academia by including practices in design and summarizing relevant theories Presents design solutions as a complete functional system and not merely the design of major equipment Provides design procedures as pseudo-code/flow-chart, along with practical considerations

Introduction to Process Engineering and Design covers basic principles to design alternate systems, develop process diagrams and select the best alternative to be adopted. Multiple industrial examples provided in the book will enhance the skills of the readers for innovative designs. Salient Features: • Focuses on process design of chemical plants and equipment • State-of-the-art technique of supercritical extraction, reactive distillation, short path distillation discussed • Process Flow-charts are provided throughout the book

Chemical Engineering Design Principles, Practice and Economics of Plant and Process Design Elsevier

The Leading Integrated Chemical Process Design Guide: Now with New Problems, New Projects, and More More than ever, effective design is the focal point of sound chemical engineering. Analysis, Synthesis, and Design of Chemical Processes, Third Edition, presents design as a creative process that integrates both the big picture and the small details—and knows which to stress when, and why. Realistic from start to finish, this book moves readers beyond classroom exercises into open-ended, real-world process problem solving. The authors introduce

integrated techniques for every facet of the discipline, from finance to operations, new plant design to existing process optimization. This fully updated Third Edition presents entirely new problems at the end of every chapter. It also adds extensive coverage of batch process design, including realistic examples of equipment sizing for batch sequencing; batch scheduling for multi-product plants; improving production via intermediate storage and parallel equipment; and new optimization techniques specifically for batch processes. Coverage includes Conceptualizing and analyzing chemical processes: flow diagrams, tracing, process conditions, and more Chemical process economics: analyzing capital and manufacturing costs, and predicting or assessing profitability Synthesizing and optimizing chemical processing: experience-based principles, BFD/PFD, simulations, and more Analyzing process performance via I/O models, performance curves, and other tools Process troubleshooting and "debottlenecking" Chemical engineering design and society: ethics, professionalism, health, safety, and new "green engineering" techniques Participating successfully in chemical engineering design teams Analysis, Synthesis, and Design of Chemical Processes, Third Edition, draws on nearly 35 years of innovative chemical engineering instruction at West Virginia University. It includes suggested curricula for both single-semester and year-long design courses; case studies and design projects with practical applications; and appendixes with current equipment cost data and preliminary design information for eleven chemical processes—including seven brand new to this edition. Chemical Engineering Design is one of the best-known and widely adopted texts available for students of chemical engineering. It deals with the application of chemical engineering principles to the design of chemical processes and equipment. Revised throughout, the fourth edition covers the latest aspects of process design, operations, safety, loss prevention and equipment selection, among others. Comprehensive and detailed, the book is supported by problems and selected solutions. In addition the book is widely used by professionals as a day-to-day reference. Best selling chemical engineering text Revised to keep pace with the latest chemical industry changes; designed to see students through from undergraduate study to professional practice End of chapter exercises and solutions

Comprehensive and practical guide to the selection and design of a wide range of chemical process equipment. Emphasis is placed on real-world process design and performance of equipment. Provides examples of successful applications, with numerous drawings, graphs, and tables to show the functioning and performance of the equipment. Equipment rating forms and manufacturers' questionnaires are collected to illustrate the data essential to process design. Includes a chapter on equipment cost and addresses economic concerns. * Practical guide to the selection and design of a wide range of chemical process equipment. Examples of successful, real-world applications are provided. * Fully revised and updated with valuable shortcut methods, rules of thumb, and equipment rating forms and manufacturers' questionnaires have been collected to demonstrate the design process. Many line drawings, graphs, and tables illustrate performance data. * Chapter 19 has been expanded to cover new information on membrane separation. Approximately 100 worked examples are included. End of chapter references also are provided.

This updated version of one of the most popular and widely used CCPS books provides plant design engineers, facility operators, and safety professionals with key information on selected topics of interest. The book focuses on process safety issues in the design of chemical, petrochemical, and hydrocarbon processing facilities. It discusses how to select designs that can prevent or mitigate the release of flammable or toxic materials, which could lead to a fire, explosion, or environmental damage. Key areas to be enhanced in the new edition include inherently safer design, specifically concepts for design of inherently safer unit operations and Safety Instrumented Systems and Layer of Protection Analysis. This book also provides an extensive bibliography to related publications and topic-specific information, as well as key information on failure modes and potential design solutions.

This comprehensive work shows how to design and develop innovative, optimal and sustainable chemical processes by applying the principles of process systems engineering, leading to integrated sustainable processes with 'green' attributes. Generic systematic methods are employed, supported by intensive use of computer simulation as a powerful tool for mastering the complexity of physical models. New to the second edition are chapters on product design and batch processes with applications in specialty chemicals, process intensification methods for designing compact equipment with high energetic efficiency, plantwide control for managing the key factors affecting the plant dynamics and operation, health, safety and environment issues, as well as sustainability analysis for achieving high environmental performance. All chapters are completely rewritten or have been revised. This new edition is suitable as teaching material for Chemical Process and Product Design courses for graduate MSc students, being compatible with academic requirements world-wide. The inclusion of the newest design methods will be of great value to professional chemical engineers. Systematic approach to developing innovative and sustainable chemical processes Presents generic principles of process simulation for analysis, creation and assessment Emphasis on sustainable development for the future of process industries

Jan. 25, 2015 Note: 1. This book is updated. More detailed calculation of gravity flow line, two phase flow line, and two phase relief are added. 2. This book is now available at Amazon Kindle Direct Publishing: [a better formatted version is provided. 1/25/2015] <http://www.amazon.com/dp/B00CDW3PVY> This book is written as a supplement to Process Design for Chemical Engineers with following additions for each of the eight chapters: (1) comments or additional information are provided, (2) exercises and answers are provided, which can be used for readers to test their understanding or for professor to assign them to students as homework, and (3) examples are provided to illustrate some design technique and calculation. A revision list to the first edition of Process Design for Chemical Engineers is also attached. 'Process Design for Chemical Engineers' is available for purchase in following website links: In USA: <https://www.createspace.com/3898924>; <http://www.amazon.com/dp/1477619909>; In Europe: United Kingdom - <http://www.amazon.co.uk/dp/1477619909>; Germany - <http://www.amazon.de/dp/1477619909>; Spain - <http://www.amazon.es/dp/1477619909>; France - <http://www.amazon.fr/dp/1477619909>; Italy - <http://www.amazon.it/dp/1477619909>

This book gives engineers the fundamental theories, equations, and computer programs (including source codes) that provide a ready way to analyze and solve a wide range of process engineering problems.

Upper-level undergraduate text for process design courses in chemical engineering. Introduces students to the technology and terminology they will encounter in industrial practice. Presents short-cut techniques for specifying equipment or isolating important elements of a design project. Emphasizes project definition, flow sheet development and equipment specification. Covers the economics of process design. End-of-chapter exercises guide students through step-by-step solutions of design problems. Includes four case studies from past AIChE competitions.

The Fourth Edition of Applied Process Design for Chemical and Petrochemical Plants Volume 2 builds upon the late Ernest E. Ludwig's classic chemical engineering process design manual. Volume Two focuses on distillation and packed towers, and presents the methods and fundamentals of plant design along with supplemental mechanical and related data, nomographs, data charts and heuristics. The Fourth Edition is significantly expanded and updated, with new topics that ensure readers can analyze problems and find practical design methods and solutions to accomplish their process design objectives. A true application-driven book, providing clarity and easy access to essential process plant data and design information Covers a complete range of basic day-to-day petrochemical operation topics Extensively revised with new material on distillation process performance; complex-mixture fractionating, gas processing, dehydration, hydrocarbon absorption and stripping; enhanced distillation types

This is the eBook of the printed book and may not include any media, website access codes, or print supplements that may come packaged with the bound book. The Concise, Easy-to-Use Guide to Designing Chemical Process Equipment and Evaluating Its Performance Trends such as shale-gas resource development call for a deeper understanding of chemical engineering equipment and design. Chemical Process Equipment Design complements leading texts by providing concise, focused coverage of these topics, filling a major gap in undergraduate chemical engineering education. Richard Turton and Joseph A. Shaeiwitz present relevant design equations, show how to analyze operation of existing equipment, and offer a practical methodology for designing new equipment and for solving common problems. Theoretical derivations are avoided in favor of working equations, practical computational strategies, and approximately eighty realistic worked examples. The authors identify which equation applies to each situation, and show exactly how to use it to design equipment. By the time undergraduates have worked through this material, they will be able to create preliminary designs for most process equipment found in a typical chemical plant that processes gases and/or liquids. They will also learn how to evaluate the performance of that equipment, even when operating conditions differ from the design case. Coverage includes Process fluid mechanics: designing and evaluating pumps, compressors, valves, and other piping systems Process heat transfer: designing and evaluating heat exchange equipment Separation equipment: understanding fundamental relationships underlying separation devices, designing them, and assessing their performance Reactors: basic equations and specific issues relating to chemical reactor equipment design and performance Other equipment: preliminary analysis and design for pressure vessels, simple phase-separators (knock-out drums), and steam ejectors This guide draws on fifty years of innovative chemical engineering instruction at West Virginia University and elsewhere. It complements popular undergraduate textbooks for practical courses in fluid mechanics, heat transfer, reactors, or separations; supports senior design courses; and can serve as a core title in courses on equipment design.

Chemical Engineering Process Simulation is ideal for students, early career researchers, and practitioners, as it guides you through chemical processes and unit operations using the main simulation softwares that are used in the industrial sector. This book will help you predict the characteristics of a process using mathematical models and computer-aided process simulation tools, as well as model and simulate process performance before detailed process design takes place. Content coverage includes steady and dynamic simulations, the similarities and differences between process simulators, an introduction to operating units, and convergence tips and tricks. You will also learn about the use of simulation for risk studies to enhance process resilience, fault finding in abnormal situations, and for training operators to control the process in difficult situations. This experienced author team combines industry knowledge with effective teaching methods to make an accessible and clear comprehensive guide to process simulation. Ideal for students, early career researchers, and practitioners, as it guides you through chemical processes and unit operations using the main simulation softwares that are used in the industrial sector. Covers the fundamentals of process simulation, theory, and advanced applications Includes case studies of various difficulty levels to practice and apply the developed skills Features step-by-step guides to using Aspen Plus and HYSYS for process simulations available on companion site Helps readers predict the characteristics of a process using mathematical models and computer-aided process simulation tools

The book provides the whole horizon of process engineering and plant design from concept phase through the execution to commissioning of the plant in the real practice. Providing a complete industrial perspective, the book * Covers the guidelines and standards followed in the industry and how engineering documents are generated using these standards * Describes Hazardous Area Classification, Relief System Design, Revamp Engineering, Interaction with Other Disciplines, and Pre-commissioning and Commissioning * Contains several illustrated practical examples, which clarify the fundamentals to a raw chemical engineer * Includes description of a complete chemical project from concept to commissioning Treating the topic from the perspective of an industrial employee with extensive experience in process engineering and plant design, it aims to aid chemical and plant engineers to deal with decision making processes on strategic level, management tasks and leading functions beside the technical know-how.

Sustainability in the Design, Synthesis and Analysis of Chemical Engineering Processes is an edited collection of contributions from leaders in their field. It takes a holistic view of sustainability in chemical and process engineering design, and incorporates economic analysis and human dimensions. Ruiz-Mercado and Cabezas have brought to this book their experience of researching sustainable process design and life cycle sustainability evaluation to assist with development in government, industry and academia. This book takes a practical, step-by-step approach to designing sustainable plants and processes by starting from chemical engineering fundamentals. This method enables readers to achieve new process design approaches with high influence and less complexity. It will also help to incorporate sustainability at the early stages of project life, and build up multiple systems level perspectives. Ruiz-Mercado and Cabezas' book is the only book on the market that looks at process sustainability from a chemical engineering fundamentals perspective. Improve plants, processes and products with sustainability in mind; from conceptual design to life cycle assessment Avoid retro fitting costs by planning for sustainability concerns at the start of the design process Link sustainability to the chemical engineering fundamentals

Control chemical processes to get the results you want Invaluable to chemical and environmental engineers as well as process designers, Chemical Process and Design Handbook shows you how to control chemical processes to yield desired effects efficiently and economically. The book examines each of the major chemical processes, such as reactions, separations, mixing, heating, cooling, pressure change, and particle size reduction and enlargement -- in logically arranged alphabetical chapters, providing you with an understanding of the essential qualitative analysis of each. The Handbook, from expert James Speight: Emphasizes chemical conversions -- chemical reactions applied to industrial processing Provides easy-to-understand

descriptions to explain reactor type and design Describes the latest process developments and possible future improvements or changes

Industrial Chemical Process Analysis and Design uses chemical engineering principles to explain the transformation of basic raw materials into major chemical products. The book discusses traditional processes to create products like nitric acid, sulphuric acid, ammonia, and methanol, as well as more novel products like bioethanol and biodiesel. Historical perspectives show how current chemical processes have developed over years or even decades to improve their yields, from the discovery of the chemical reaction or physico-chemical principle to the industrial process needed to yield commercial quantities. Starting with an introduction to process design, optimization, and safety, Martin then provides stand-alone chapters—in a case study fashion—for commercially important chemical production processes. Computational software tools like MATLAB®, Excel, and Chemcad are used throughout to aid process analysis. Integrates principles of chemical engineering, unit operations, and chemical reactor engineering to understand process synthesis and analysis Combines traditional computation and modern software tools to compare different solutions for the same problem Includes historical perspectives and traces the improving efficiencies of commercially important chemical production processes Features worked examples and end-of-chapter problems with solutions to show the application of concepts discussed in the text

Chemical Engineering Design: Principles, Practice and Economics of Plant and Process Design is one of the best-known and most widely adopted texts available for students of chemical engineering. The text deals with the application of chemical engineering principles to the design of chemical processes and equipment. The third edition retains its hallmark features of scope, clarity and practical emphasis, while providing the latest US codes and standards, including API, ASME and ISA design codes and ANSI standards, as well as coverage of the latest aspects of process design, operations, safety, loss prevention, equipment selection, and more. The text is designed for chemical and biochemical engineering students (senior undergraduate year, plus appropriate for capstone design courses where taken), and professionals in industry (chemical process, biochemical, pharmaceutical, petrochemical sectors). Provides students with a text of unmatched relevance for chemical process and plant design courses and for the final year capstone design course Written by practicing design engineers with extensive undergraduate teaching experience Contains more than 100 typical industrial design projects drawn from a diverse range of process industries NEW TO THIS EDITION Includes new content covering food, pharmaceutical and biological processes and commonly used unit operations Provides updates on plant and equipment costs, regulations and technical standards Includes limited online access for students to Cost Engineering's Cleopatra Enterprise cost estimating software

Chemical Process Engineering presents a systematic approach to solving design problems by listing the needed equations, calculating degrees-of-freedom, developing calculation procedures to generate process specifications- mostly pressures, temperatures, compositions, and flow rates- and sizing equipment. This illustrative reference/text tabulates numerous easy-to-follow calculation procedures as well as the relationships needed for sizing commonly used equipment.

An Applied Guide to Process and Plant Design, 2nd edition, is a guide to process plant design for both students and professional engineers. The book covers plant layout and the use of spreadsheet programs and key drawings produced by professional engineers as aids to design; subjects that are usually learned on the job rather than in education. You will learn how to produce smarter plant design through the use of computer tools, including Excel and AutoCAD, "What If Analysis, statistical tools, and Visual Basic for more complex problems. The book also includes a wealth of selection tables, covering the key aspects of professional plant design which engineering students and early-career engineers tend to find most challenging. Professor Moran draws on over 20 years' experience in process design to create an essential foundational book ideal for those who are new to process design, compliant with both professional practice and the IChemE degree accreditation guidelines. Includes new and expanded content, including illustrative case studies and practical examples Explains how to deliver a process design that meets both business and safety criteria Covers plant layout and the use of spreadsheet programs and key drawings as aids to design Includes a comprehensive set of selection tables, covering aspects of professional plant design which early-career designers find most challenging

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